

Work Order ID 92113

Tuesday, October 23, 2012 4:09:19 PM

92113

Page 1

Item ID: PB67-43001-23

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: PB67-43001-23

Stop *NS2*

Start Date: 10/23/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12-10-25

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
B67-43001-23	Rev C

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Assemble as per dwg PB67-43001

DAS 24 8-89 12.12.11

8x

110

0.00

110

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

DAS 16 2-89 12/12/12

8

8

DAS 23 8-89

120

0.00

120

Identify as per dwg & Stock Location: Stores

Packaging

Memo

0.00

Packaging

DAS 24 8-89 12.12.11

8x

33

33

33

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Tuesday, October 23, 2012 4:09:19 PM

92113

Page 2

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Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: PB67-43001-23

Stop ***NS2***

Start Date: 10/23/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

11/12/12

Picklist Print

Tuesday, October 23, 2012 4:09:19 PM

Page 1

Work Order ID: 92113

Parent Item: PB67-43001-23

Parent Item Name: PB67-43001-23

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec
dwg EC verified by:DD

IPP Rev B 10.09.28 per rev C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS27039-1-10 Screw		Purchased	No			100	Each	416.0000	8	64		12.12.07	

Location	Loc Qty	Loc Code
308	8	
122441	8	
GA	100	
120449	100	
ST291	5	
120120	5	
ST305	300	64
122815	300	
ST308	3	
122027	3	

WASH149D0316J

Washer

Purchased No

100 Each 400.0000

8 64

12.12.07

Location	Loc Qty	Loc Code
ST298	400	64
122151	400	

WASH149D0363J

Washer

Purchased No

100 Each 4,785.0000

12 96

12.12.07

Location	Loc Qty	Loc Code
ST294	1854	
123248	1254	
123355	600	
ST297	2820	
122378	2820	96
ST298	111	
117601	61	
119537	33	
120308	17	

Picklist Print

Tuesday, October 23, 2012 4:09:19 PM

Page 2

Work Order ID: 92113

Parent Item: PB67-43001-23

Parent Item Name: PB67-43001-23

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 8.00

Required Qty: 8.00

~~PB67-43001-181~~

Cover Plate

Manufactured No

100

Each

9.0000

1

8

12.12.07

Location

Loc Qty

Loc Code

ST443

9

53336

9

8

~~PB67-43001-79~~

Lower Blade Support Assembly

Manufactured No

100

Each

0.0000

1

8

12.12.07

~~PB67-43001-83~~

PB67-43001-83

Manufactured No

100

Each

5.0000

1

8

12.12.07

Location

Loc Qty

Loc Code

ST444

5

53240

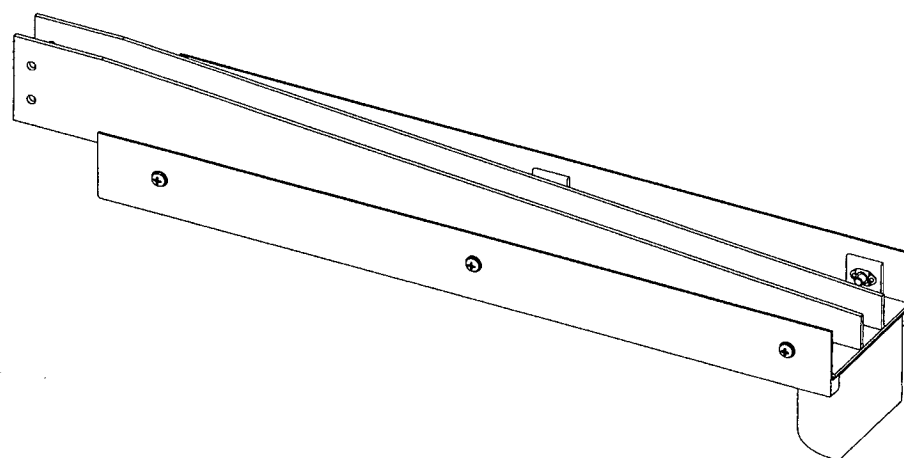
5

8

Tuesday, October 23, 2012 4:09:19 PM

Shop Packet Print

Page 2



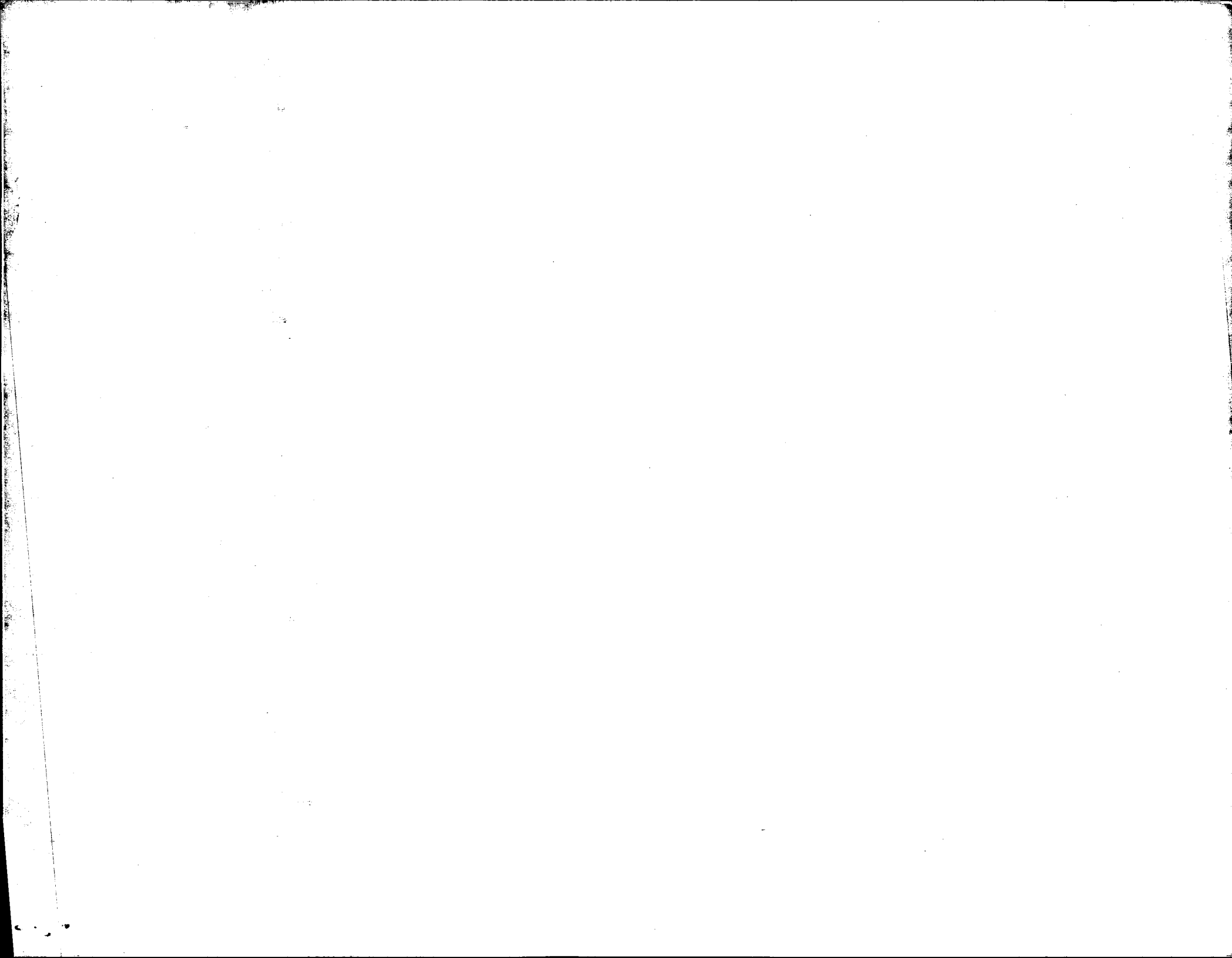
B67-43001-23 LOWER BLADE SUPPORT AND COVER ASSY

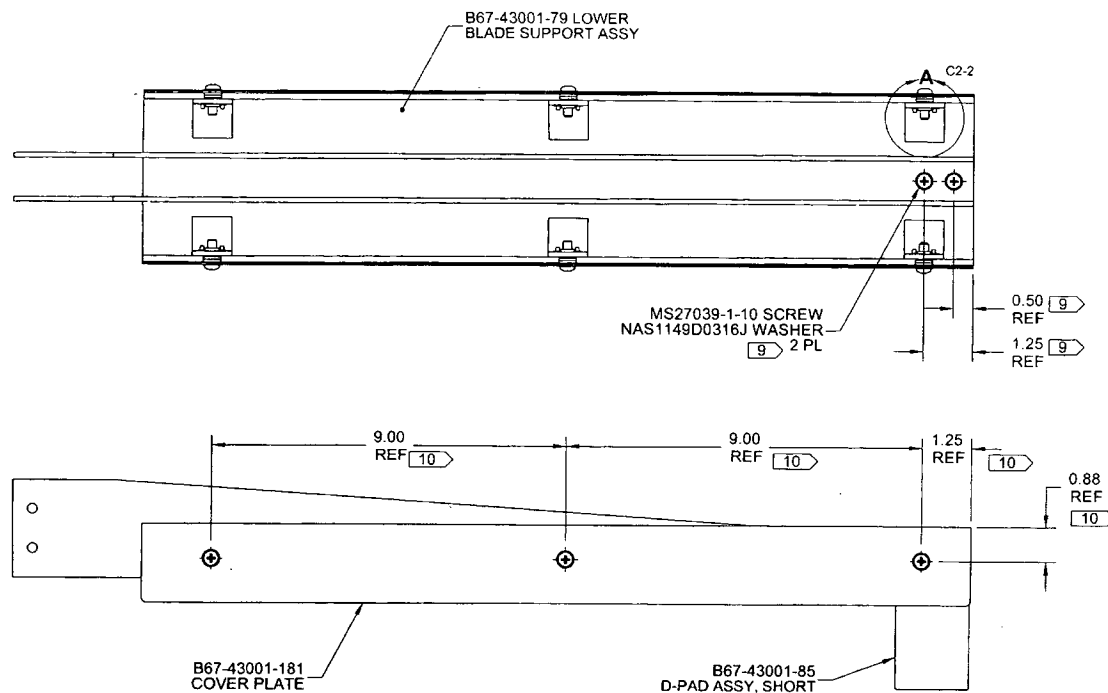
ITEM	QTY -23	P/N	DESCRIPTION
1	X	B67-43001-23	LOWER BLADE SUPPORT AND COVER ASSY
3	1	B67-43001-79	LOWER BLADE SUPPORT ASSY
4	1	B67-43001-83	D-PAD ASSEMBLY, SHORT
5	1	B67-43001-181	COVER PLATE
7	8	MS27039-1-10	SCREW
8	8	NAS1149D0316J	WASHER
9	12	NAS1149D0363J	WASHER

SHEET
 REVISION
 ENGINEER
 UNCONTROLLED
 SUBJECT TO CHANGE
 WITHOUT NOTICE
 WORK ORDER
 NO. 92113 MLJ
 12-10-25

RELEASED
 2010-09-16
 MB

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.07.28
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS			
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.	AS	B67-43001-23	SHEET 1 OF 2	
APPROVED	AS	TITLE	SCALE	
DE APPR.	N/A	LOWER BLADE SUPPORT AND COVER ASSY	NTS	
DATE	09.07.28		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

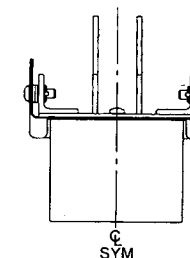
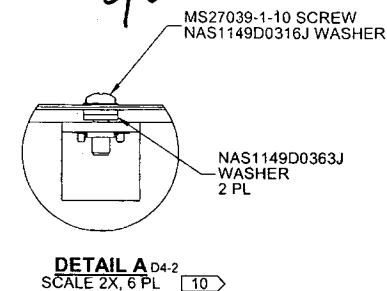




B67-43001-23 LOWER BLADE SUPPORT AND COVER ASSY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.10 lbs
- 8) WELDING: PER DART QSI 004
- 9) MATCH DRILL $\varnothing 0.250$ THRU B67-43001-181 WITH HOLE PATTERN OF B67-43001-79
- 10) MATCH DRILL $\varnothing 0.250$ THRU B67-43001-181 WITH HOLES IN ANGLE BRACKETS ON B67-43001-79



RELEASED
2010-09-16

DESIGN	RW	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. C
MFG. APPR.	AS	B67-43001-23	SHEET 2 OF 2
APPROVED	AS	TITLE	SCALE
DE APPR.	N/A	LOWER BLADE SUPPORT AND COVER ASSY	NTS
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